

## EXTRUDER-MAS-45

- Twin-screw extruder with conical, co-rotating screws, modified for processing magnesium (Thixotrusion)
- A specialized dosing appliance enables the addition of particles to the processed alloys

### OUR SERVICES

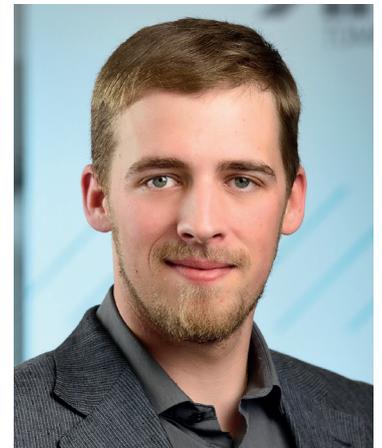
- Continuous fabrication of tailor made geometries
- Incorporation and forced wetting of particles
- Production of magnesium precursor material

### TECHNICAL DATA

- **Manufacturer:** MAS Maschinen- und Anlagebau Schulz GmbH
- **Main drive:** 37 kW
- **Max. rpm:** 129 rpm
- **Max. temperature:** 550 °C
- **Output:** 100 – 250 kg/h
- **Geometries:**  
circular: Ø 20 - 30 - 44 mm  
tube: Ø 30 x 5 mm  
rectangular profile: 40 x 15 mm

Alexander Großalber  
AIT Scientist at LKR:

*„Magnesium chips are filled into the dosing appliance and subsequently fed into the thixotrusion cylinder. The chips are conveyed by the screws and converted into a semi-solid state by the effect of temperature. During processing, a desirable globulitic grain structure in the material is achieved by the apparent high shear rates. The material is then shaped into the desired geometry by pressing it through a die at the foremost end of the extruder.“*



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