



HORIZONTAL CONTINUOUS CASTING PLANT

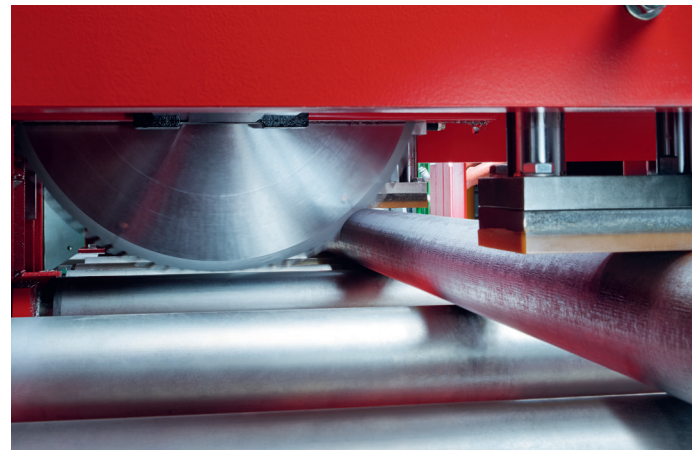
Semi industrial direct chill casting machine for horizontal continuous casting of aluminium alloys with real time control unit

OUR SERVICES

- Production of customized formats and alloys, also special alloys
- Alloys for welding wire production
- Process technology for high-quality, near net shape semi-products for direct processing of the semi-finished products (e.g. forging)
- Infrastructure for extended casting tests including peripheral equipment

TECHNICAL DATA

- **manufacturer:** HPI - High Performance Industries
- **furnace capacity:**
100 kg to 1.600 kg aluminum
Casting in single or multiple strands
- **formats round ingots:**
Ø 50 – 60 – 70 – 95 – 100 - 134 mm
- **casting speed:** 0 mm/s to 20 mm/s
- **flying saw:** maximum strand length: ~ 12 m
- **cooling:**
two cooling systems
max. power: 13 m³/hr





EBNER GROUP MEMBER

LKR is development partner of
HPI High Performance
Industrietechnik GmbH

As a subsidiary of AIT **LKR Leichtmetallkompetenzzentrum Ranshofen GmbH** is pursuing a holistic research and development approach to lightweight construction in the vehicle sector - from new metal alloys and process technology to material-related structural design. This makes LKR a powerful and independent partner for your development projects.



AIT AUSTRIAN INSTITUTE OF TECHNOLOGY GMBH

Center for Transport Technologies

LKR Leichtmetallkompetenzzentrum Ranshofen GmbH

Lamprechtshausenerstraße 61

5282 Ranshofen-Braunau

Andreas Betz

Tel +43 50550-6914

andreas.betz@ait.ac.at

Kilian Böhm

Tel +43 50550-6919

kilian.boehm@ait.ac.at

www.ait.ac.at/en/lkr