

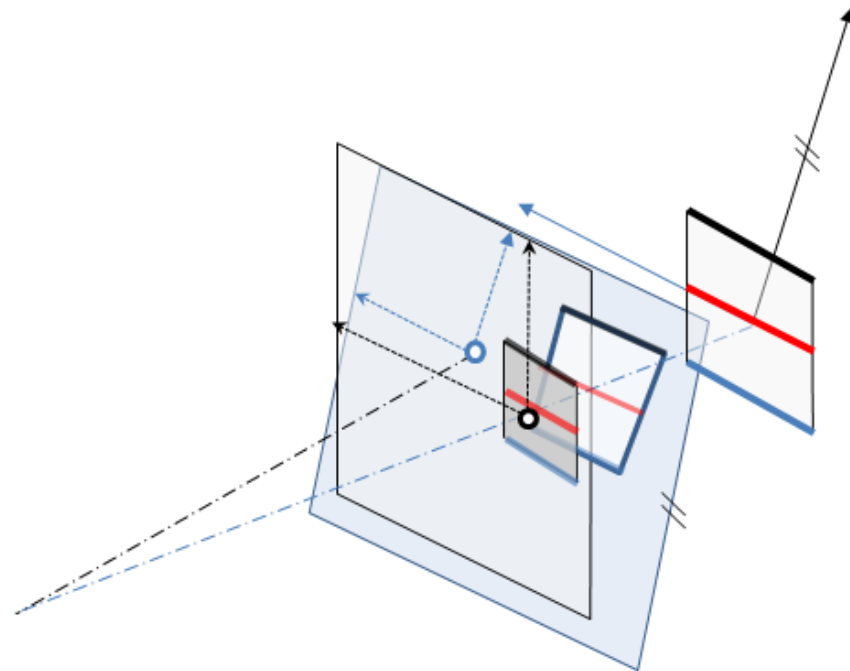


AIT Inline Computational Imaging: Geometric calibration and image rectification

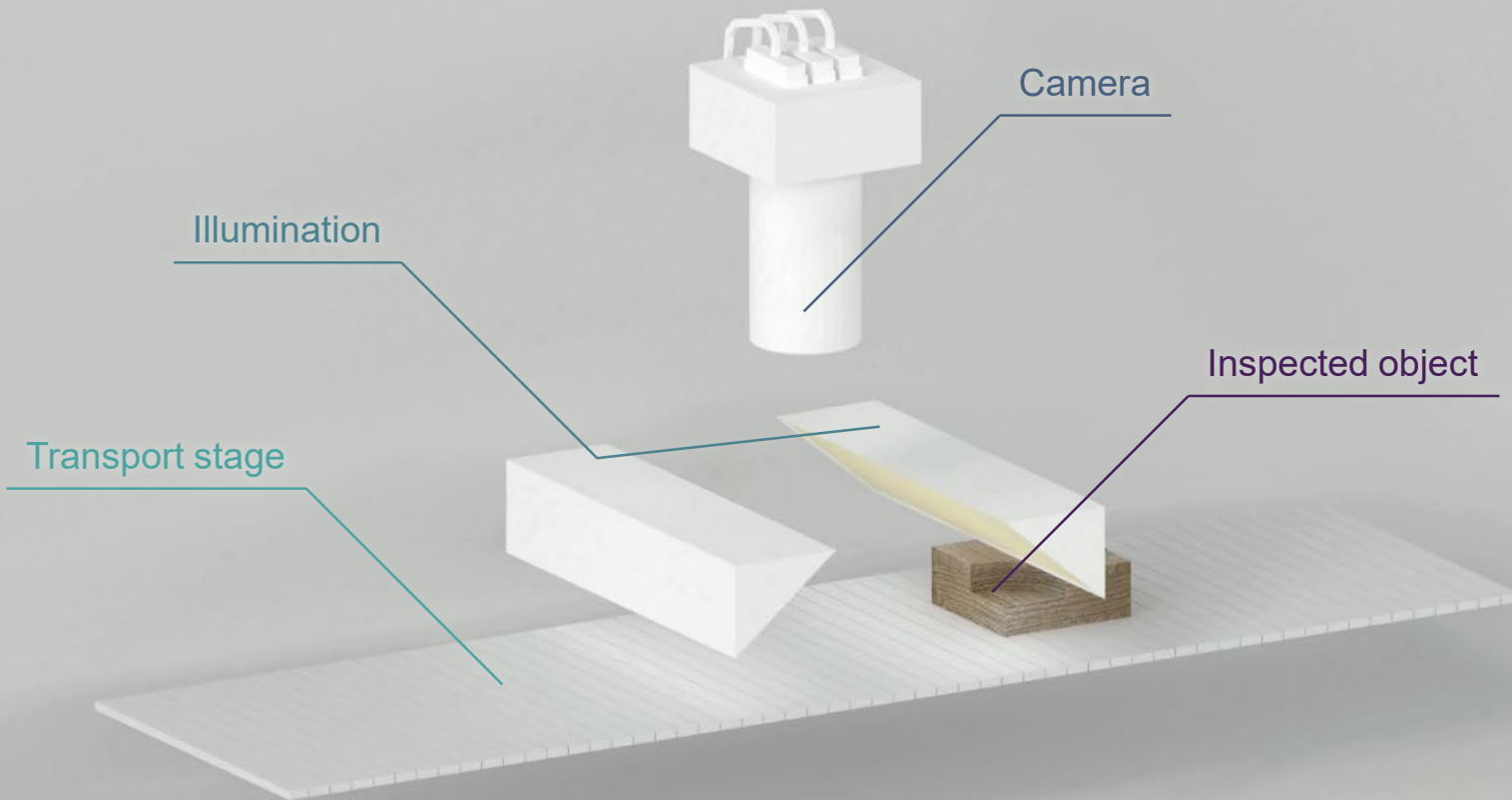
B. Blaschitz, S. Štolc and S. Breuss

AIT Austrian Institute of Technology GmbH
Center for Vision, Automation & Control
Vienna, Austria

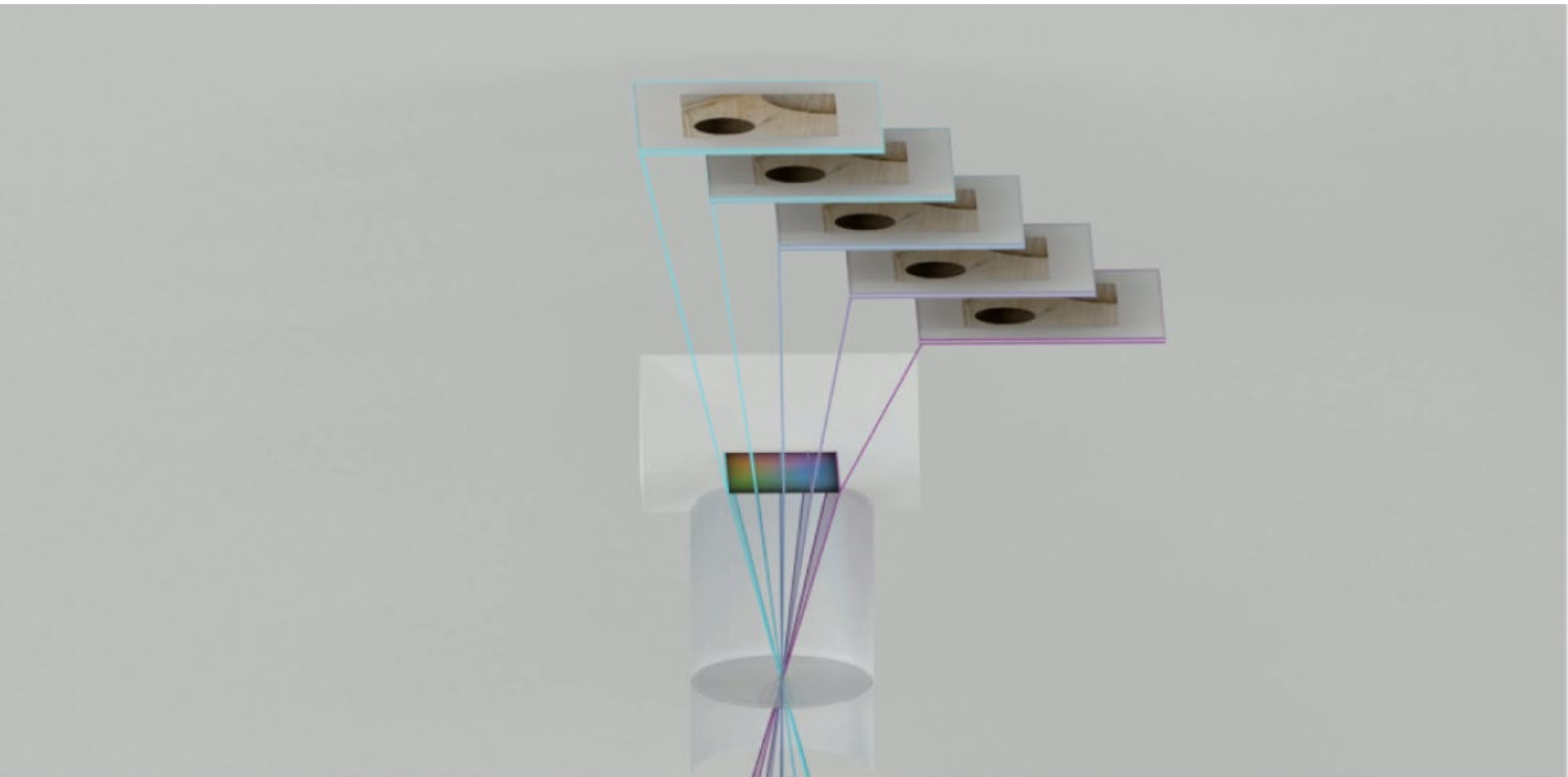
www.ait.ac.at/hpv



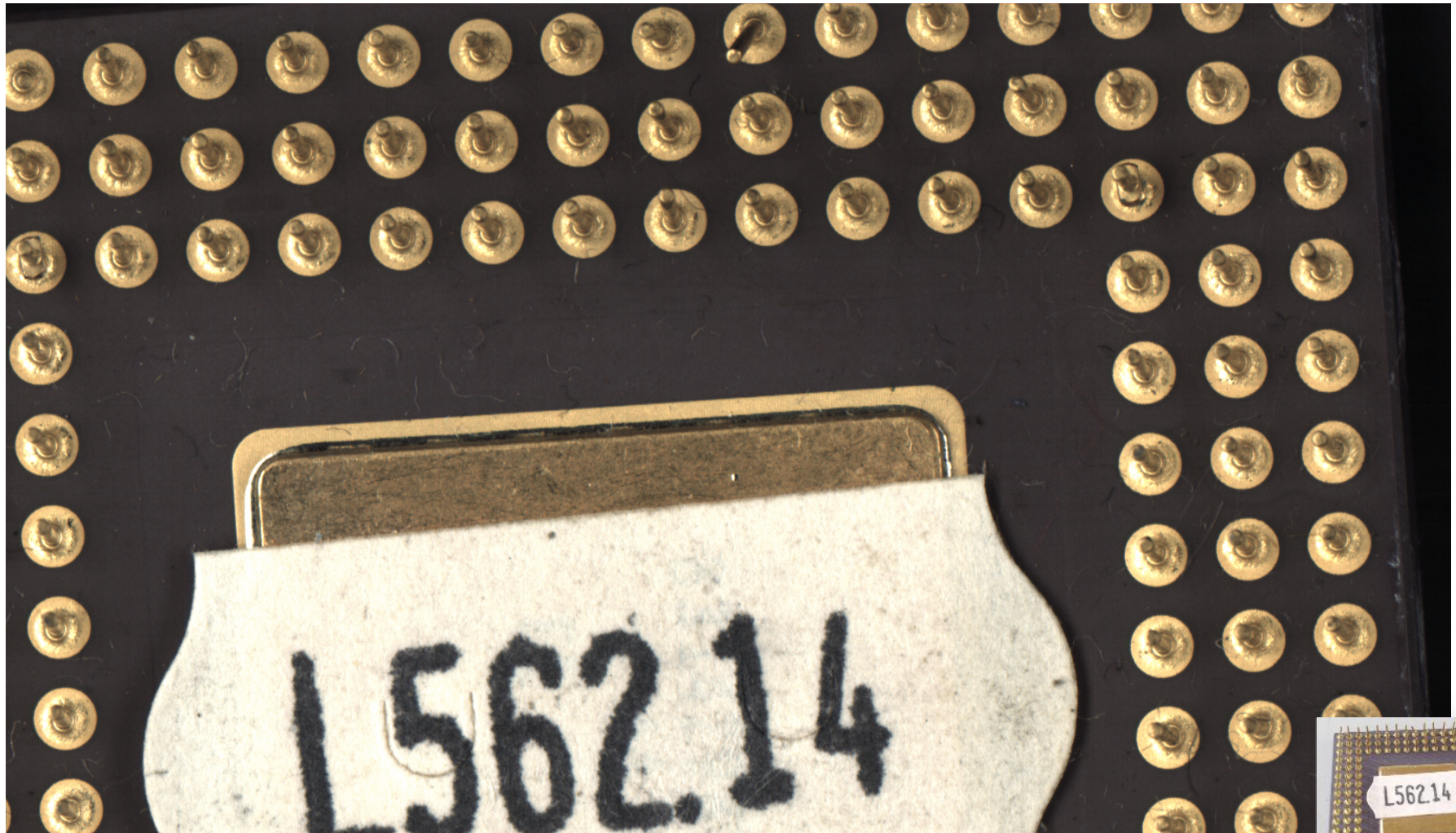
INLINE COMPUTATIONAL IMAGING: WORKING PRINCIPLE



INLINE COMPUTATIONAL IMAGING: WORKING PRINCIPLE



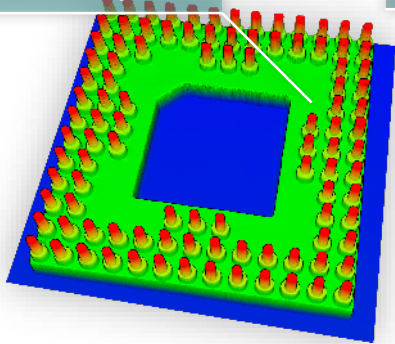
AIT ICI LIGHT FIELD: MULTIPLE VIEWING & ILLUMINATION ANGLES



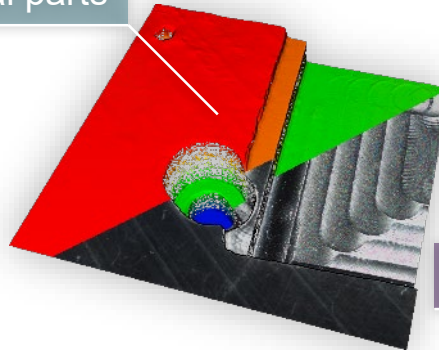
pin grid array

AIT INLINE COMPUTATIONAL IMAGING: INDUSTRIAL USE CASES

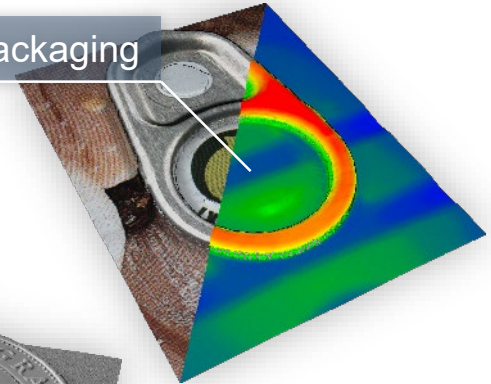
Electronic parts



Metal parts



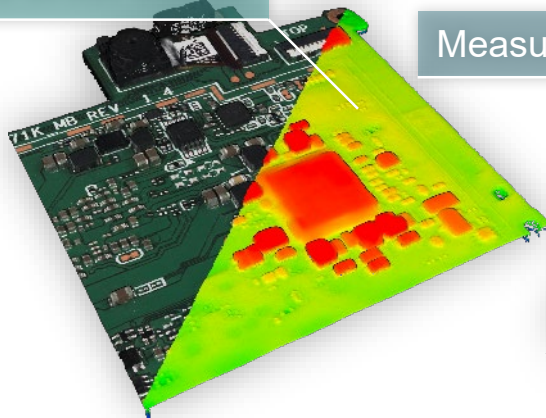
Product packaging



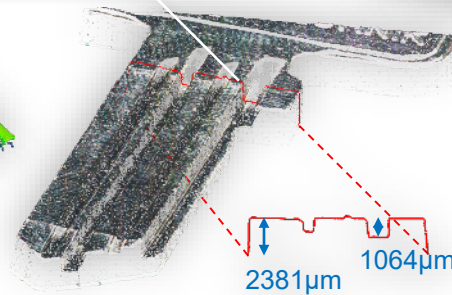
Coins



Printed circuit boards



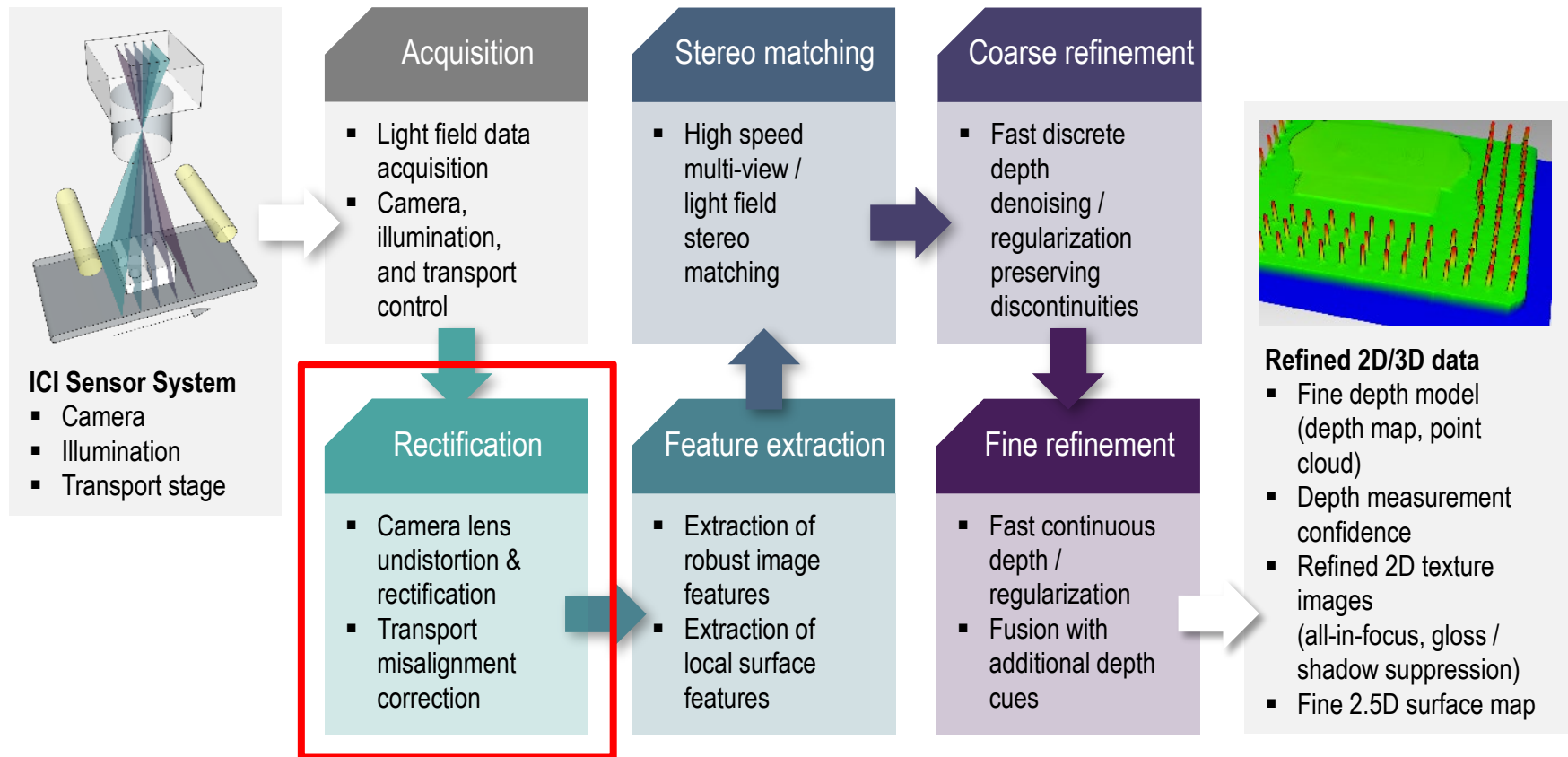
Measurement



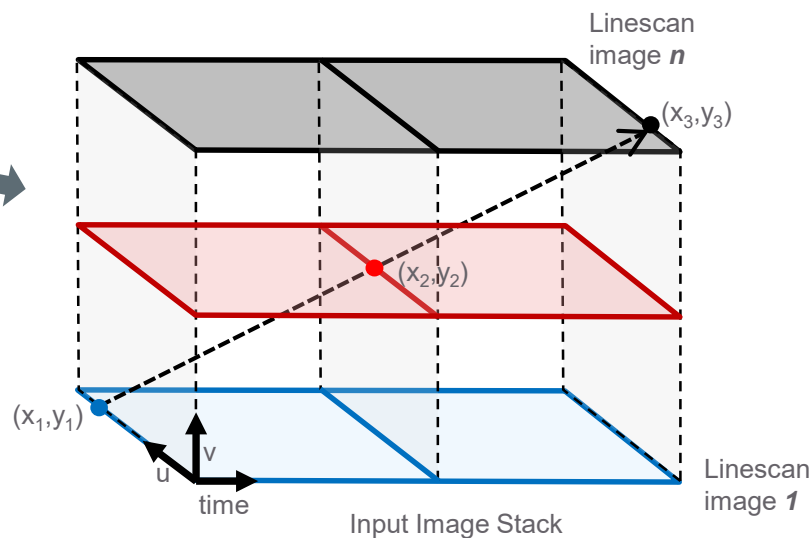
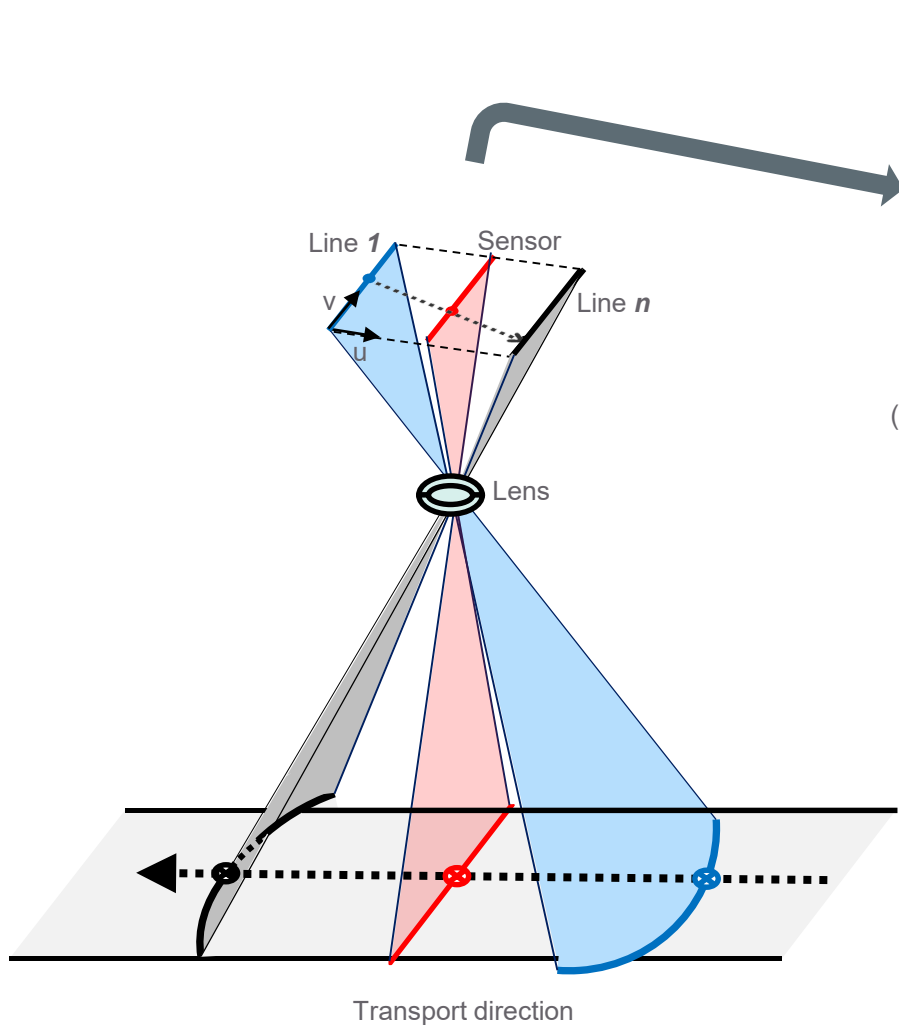
Security print / OVD



ICI SOFTWARE MODULES FOR 2D/3D TASKS



MODELLING SKEW TRANSPORT



Corresponding points in different linescan images have different u -coordinate

Goal: Rectified Image Stack (for easier matching) where transport appears aligned



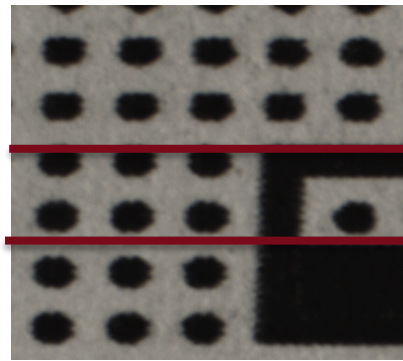
GOAL: RECTIFIED IMAGE STACK (FOR EASIER MATCHING) WHERE TRANSPORT APPEARS ALIGNED

Corresponding points in different linescan images should have same u-coordinate

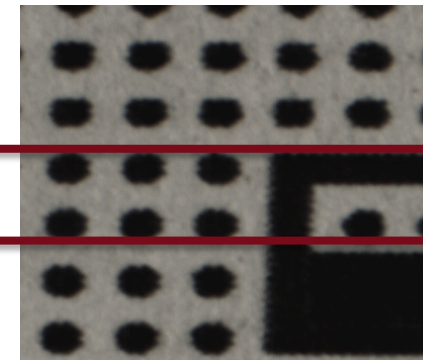


Rectification

- Camera lens undistortion & rectification
- Transport misalignment correction

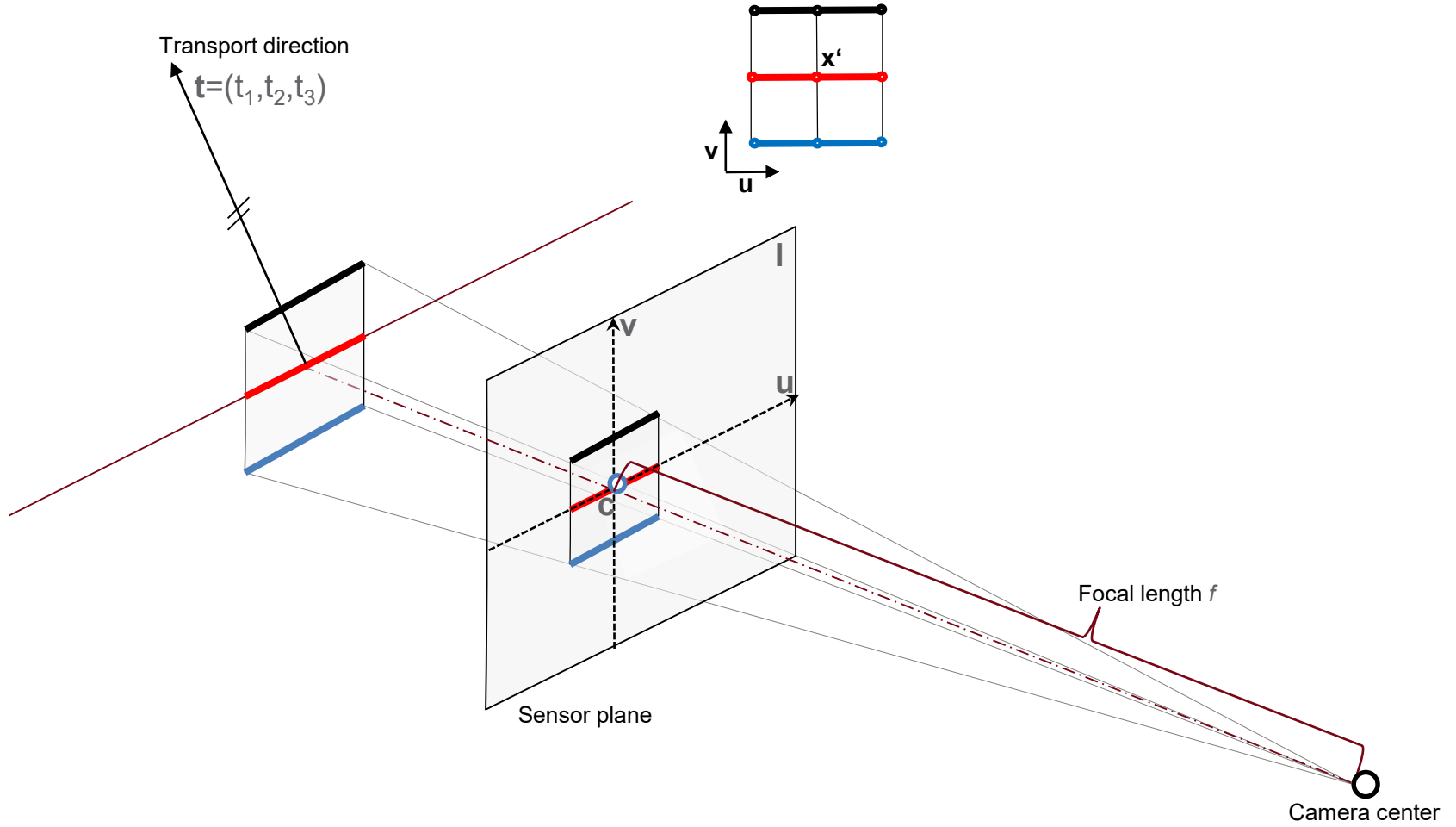


uncalibrated

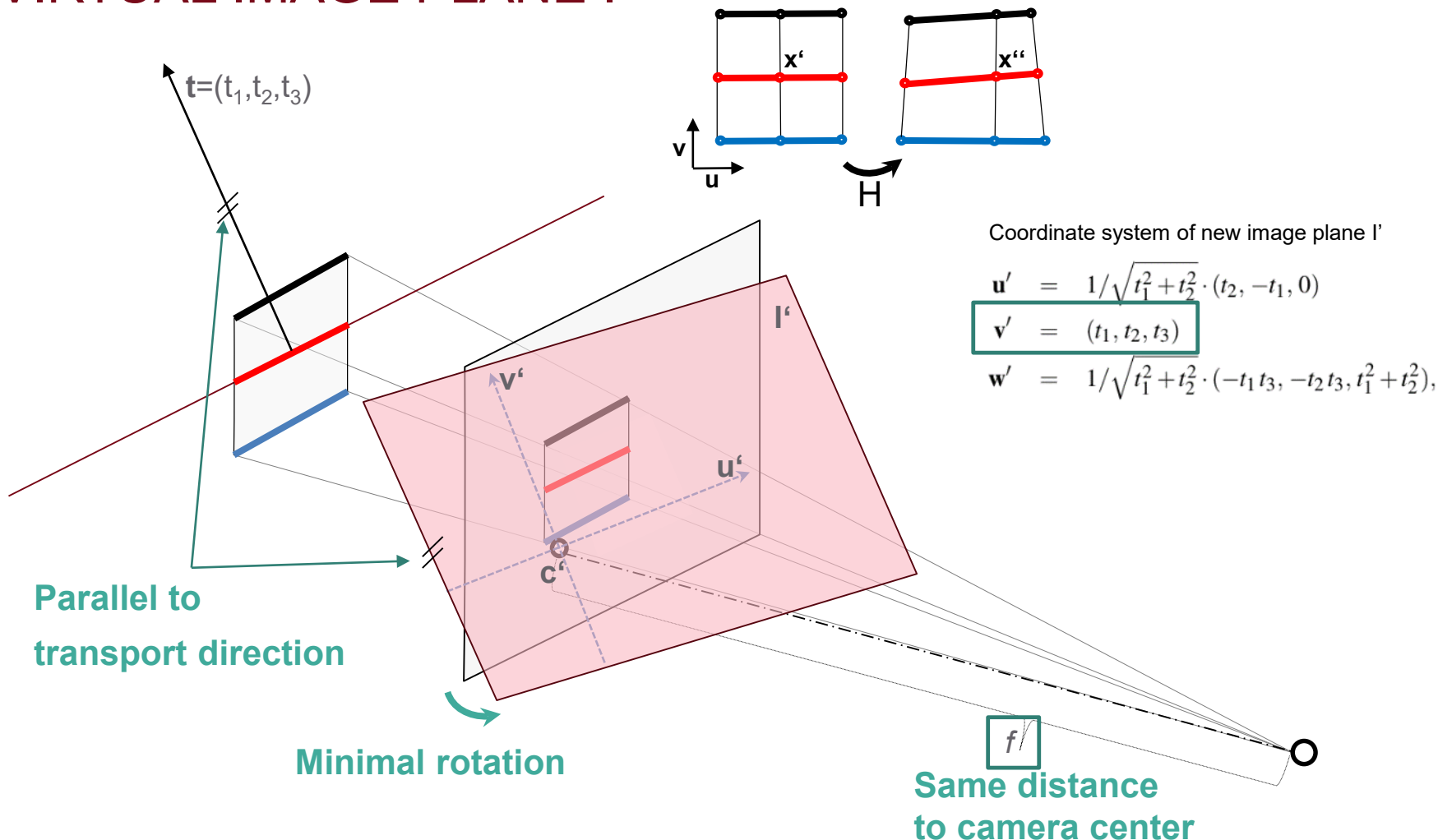


calibrated

CALIBRATION PRINCIPAL

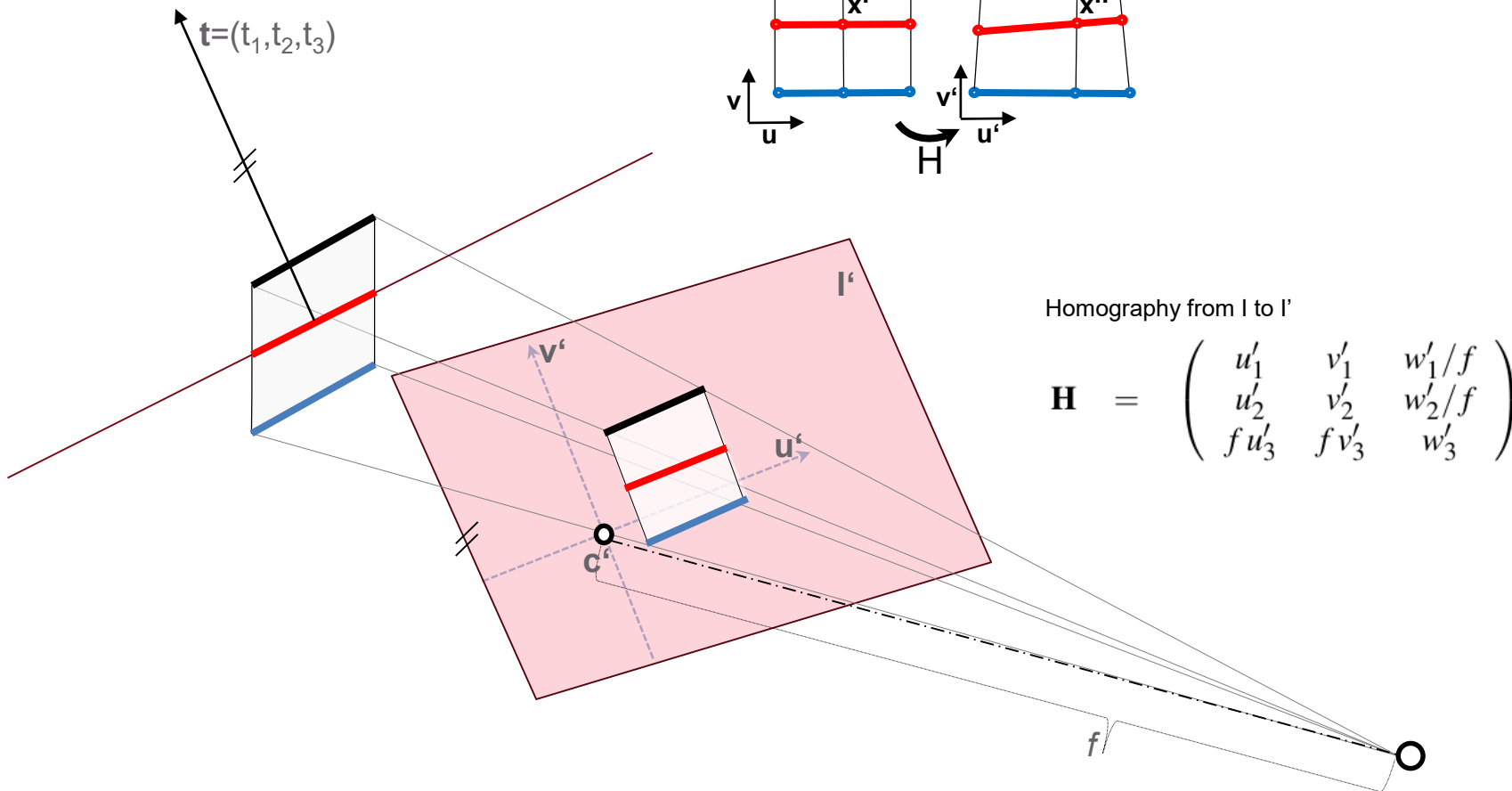


VIRTUAL IMAGE PLANE I'



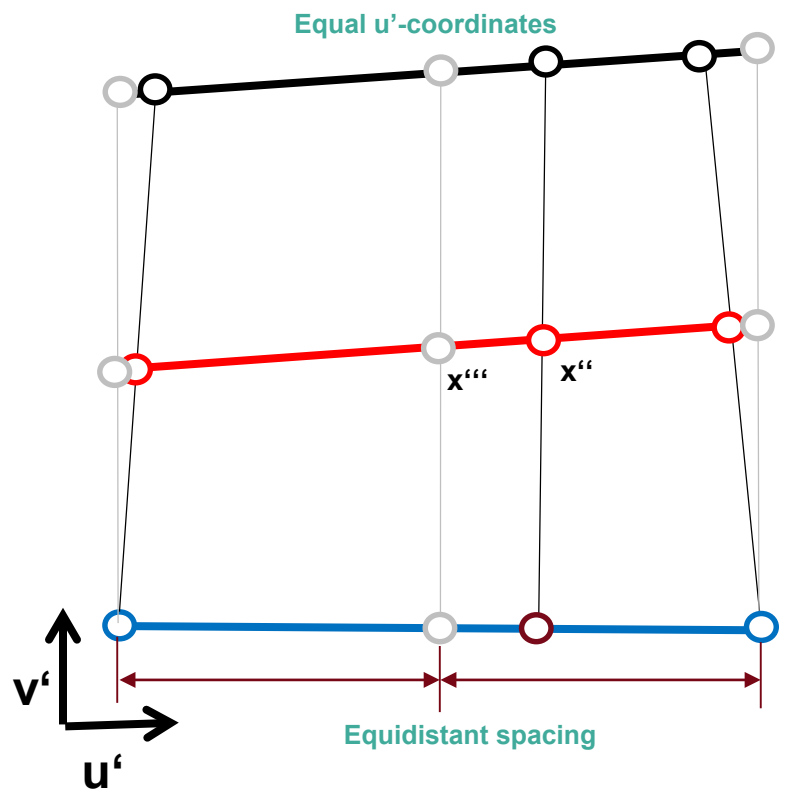
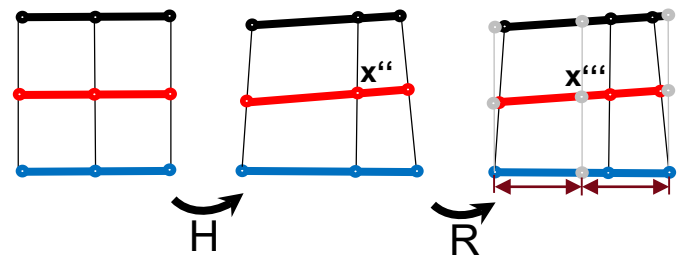
VIRTUAL IMAGE PLANE

Project sensor lines



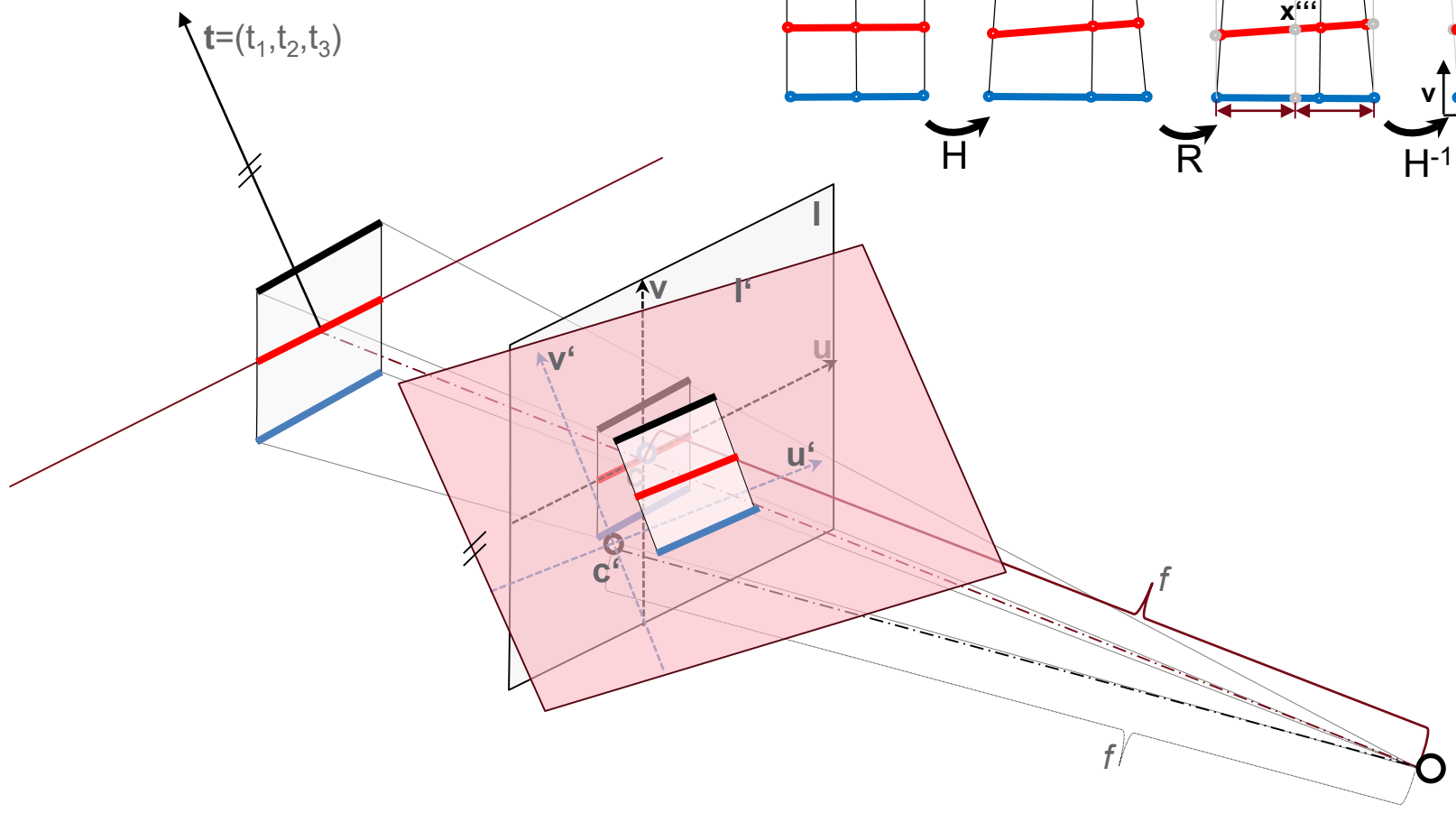
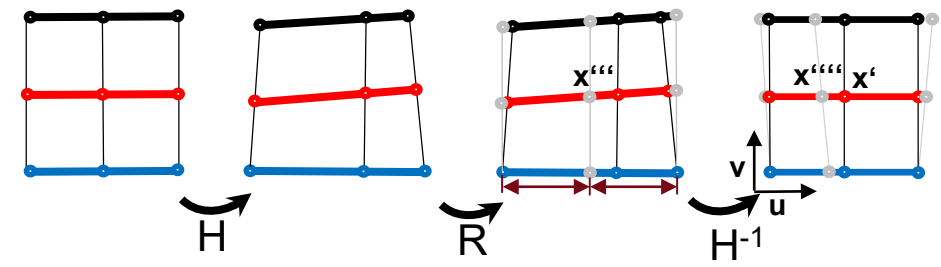
VIRTUAL IMAGE PLANE

Resample in I'



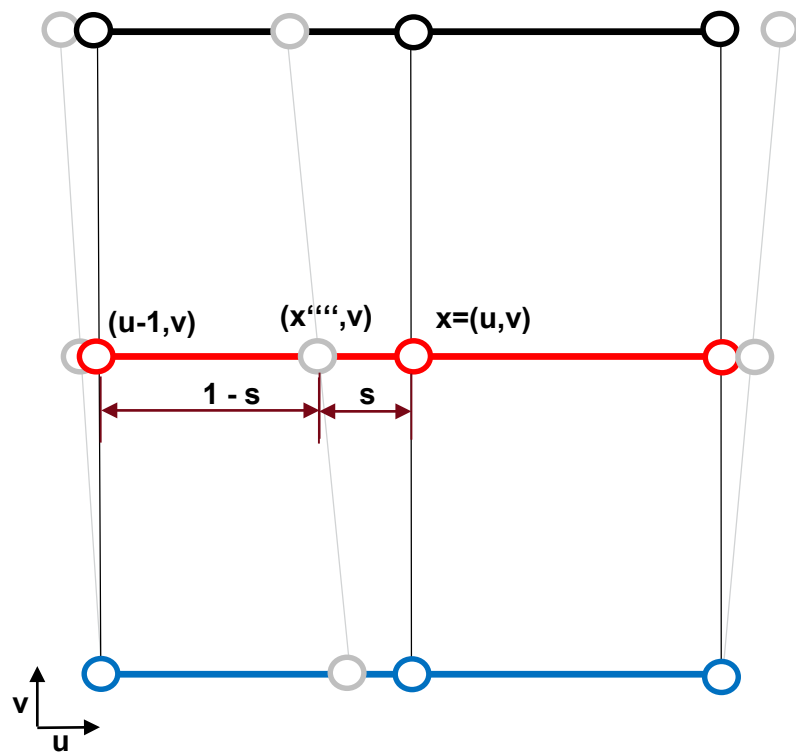
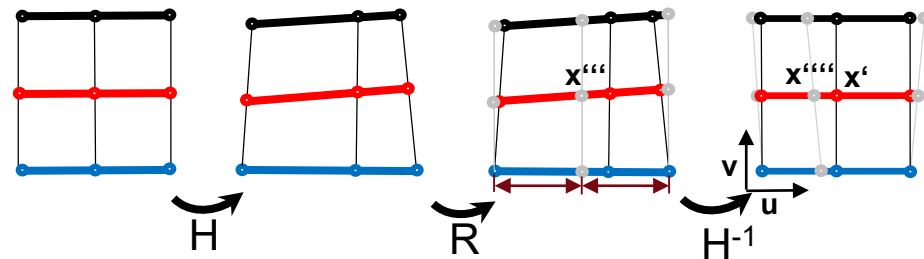
VIRTUAL IMAGE PLANE

Pull back to I



VIRTUAL IMAGE PLANE

Interpolate color values

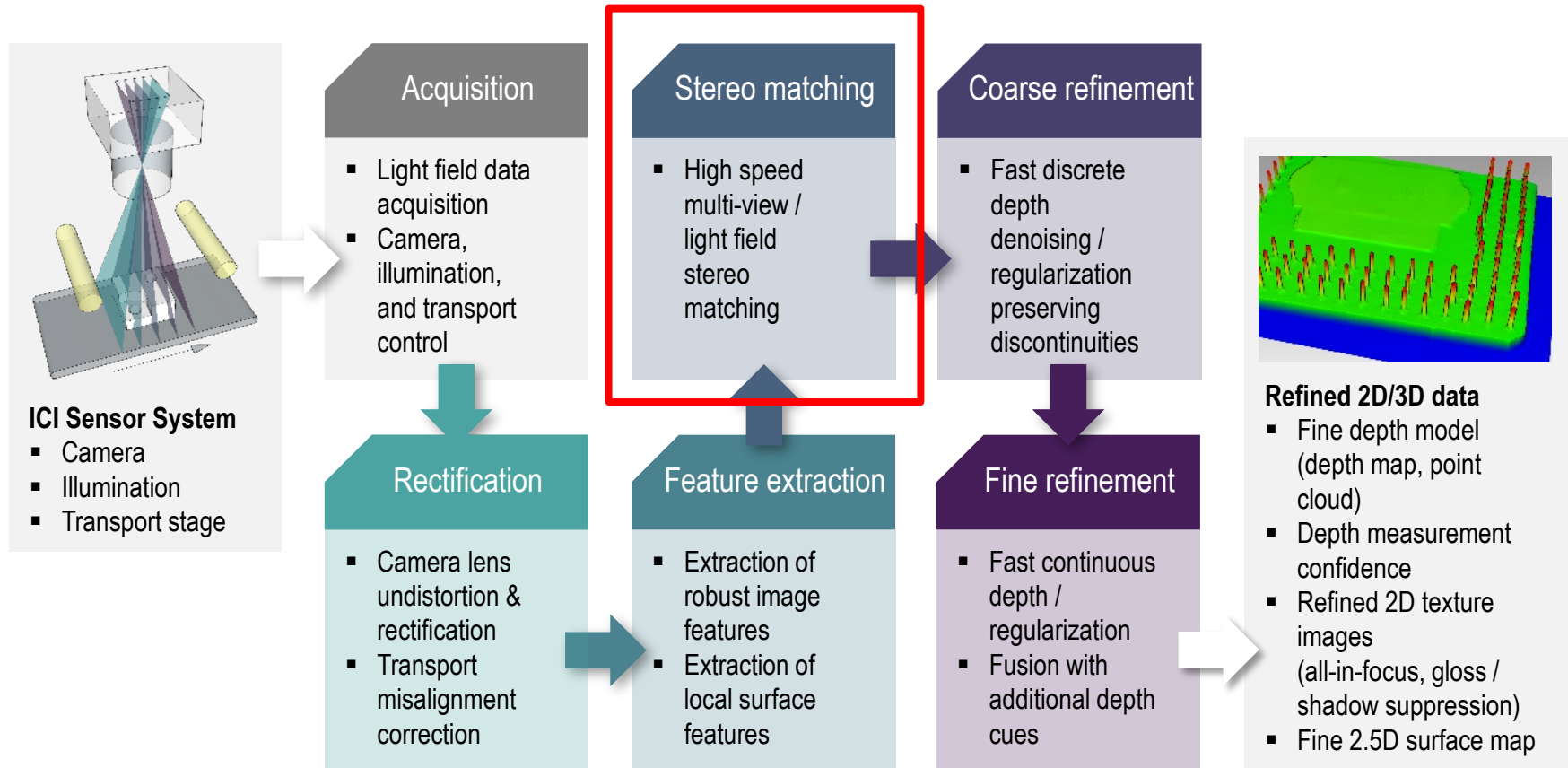


$M(u, v)$ is the color value at position (u, v)

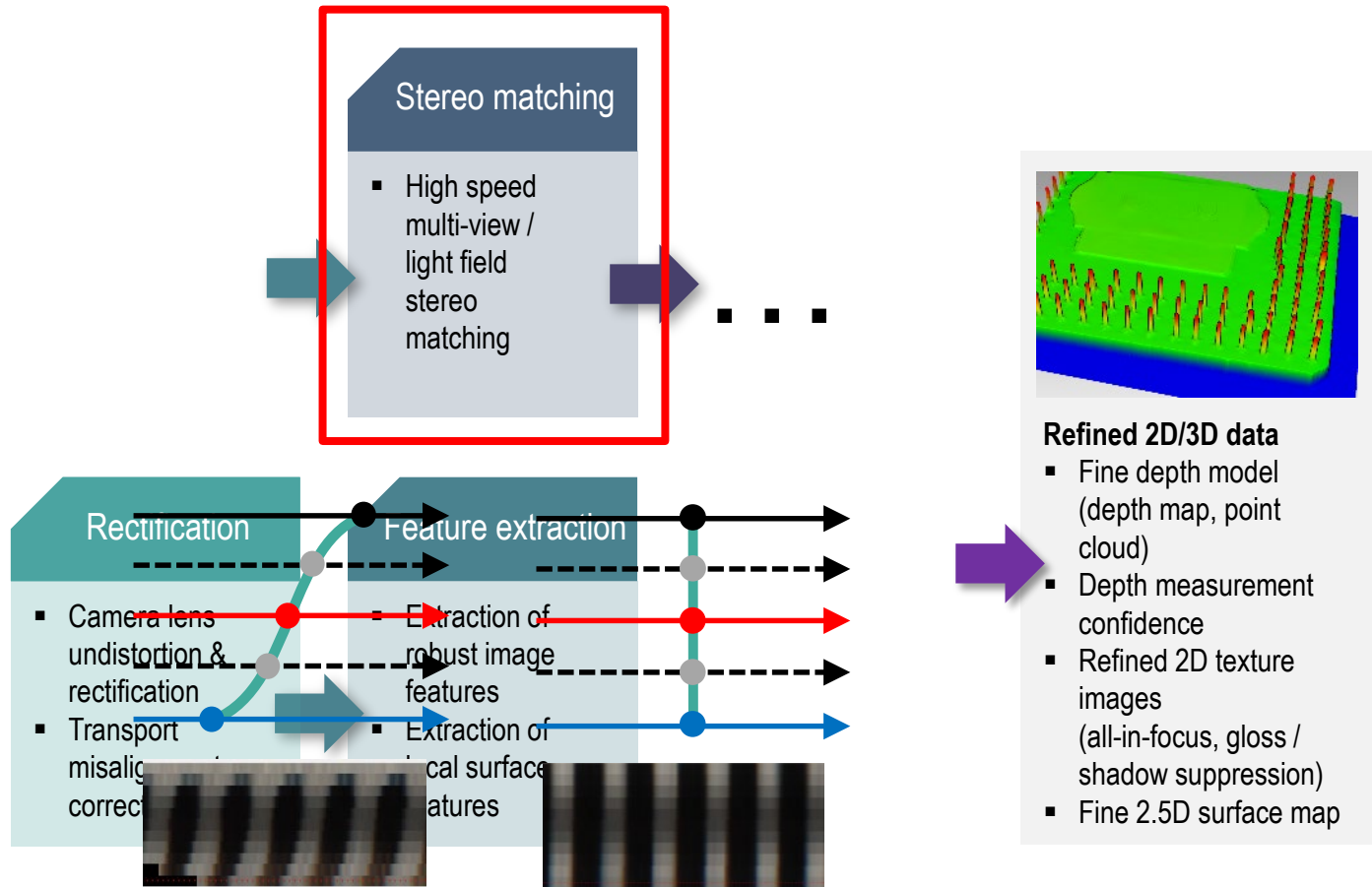
$$M(x''''', v) = s \cdot M(u, v) + (1 - s) \cdot M(u - 1, v)$$



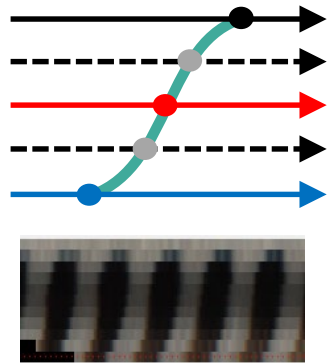
CALIBRATION IMPROVES STEREO MATCHING



IMPROVED CORRESPONDENCE ANALYSIS

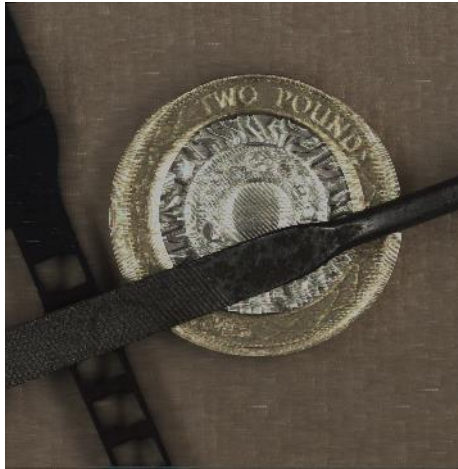


SCENE COMPARISON – IMAGE GRADIENT



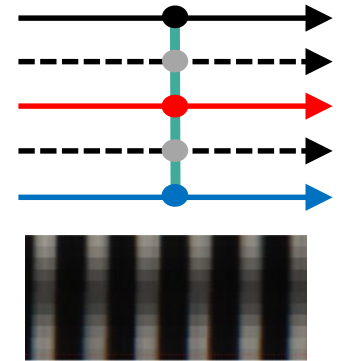
Maximal pixel intensity

Uncalibrated



Calibrated

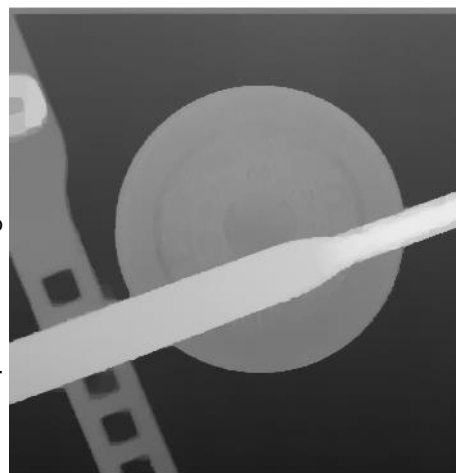
Maximal pixel intensity



Reconstructed z value
after depth denoising



Reconstructed z value
after depth denoising

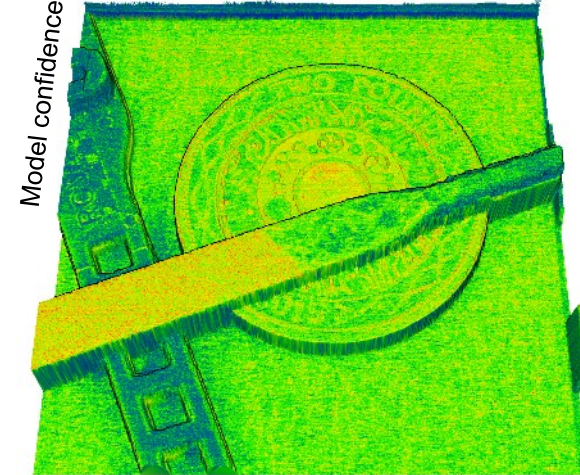
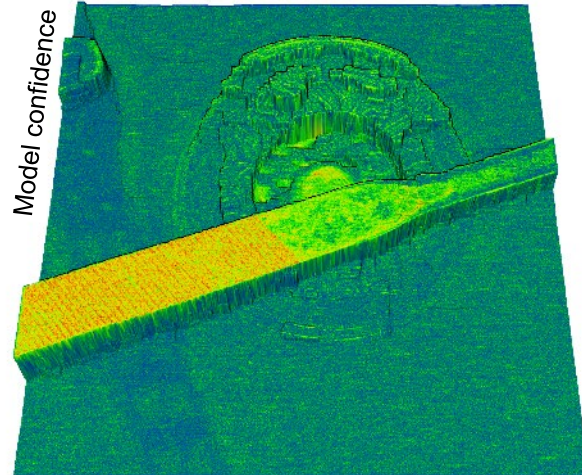
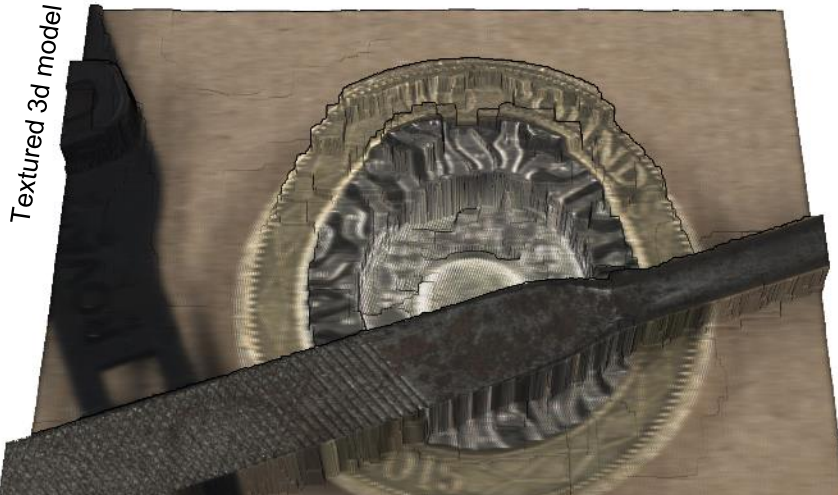


SCENE COMPARISON – 3D RECONSTRUCTION

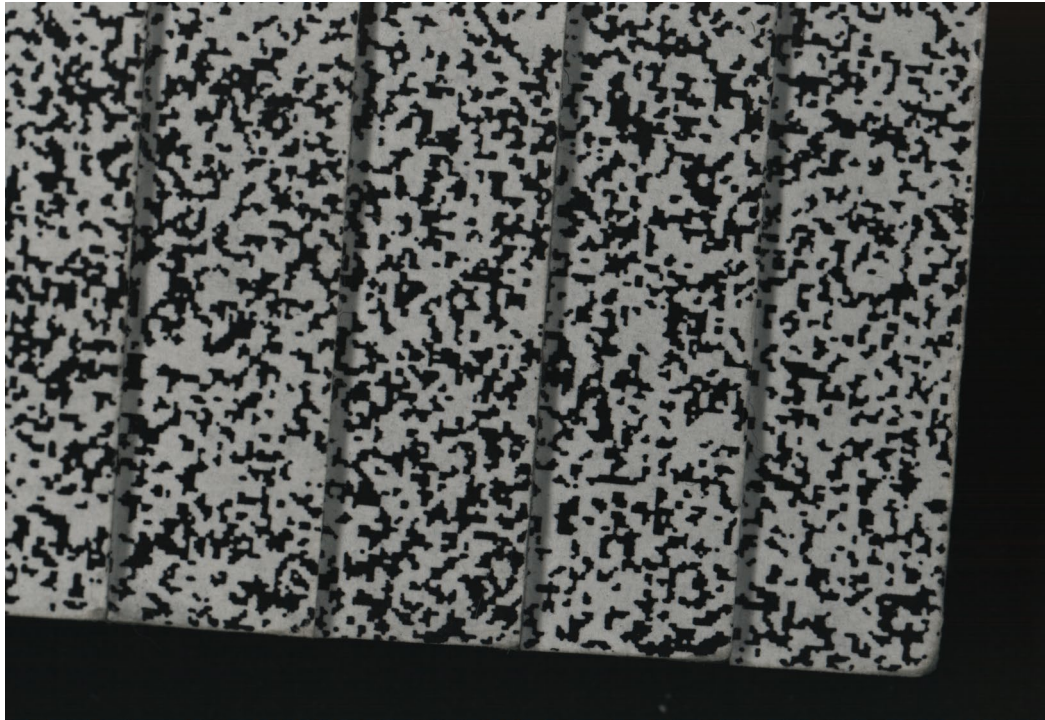
Uncalibrated



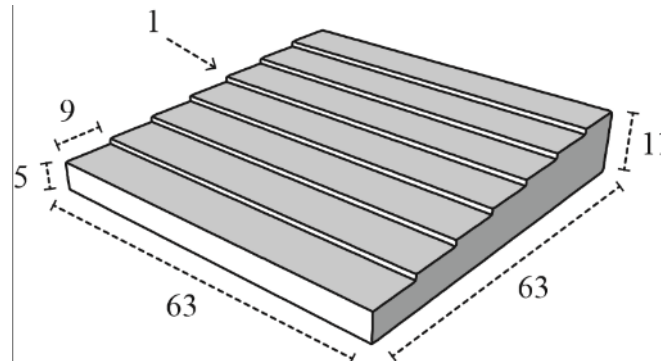
Calibrated



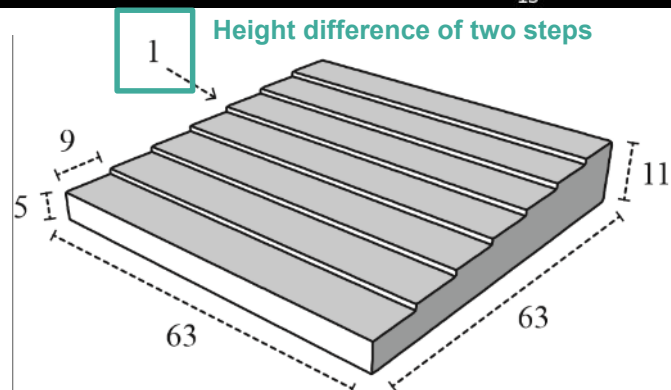
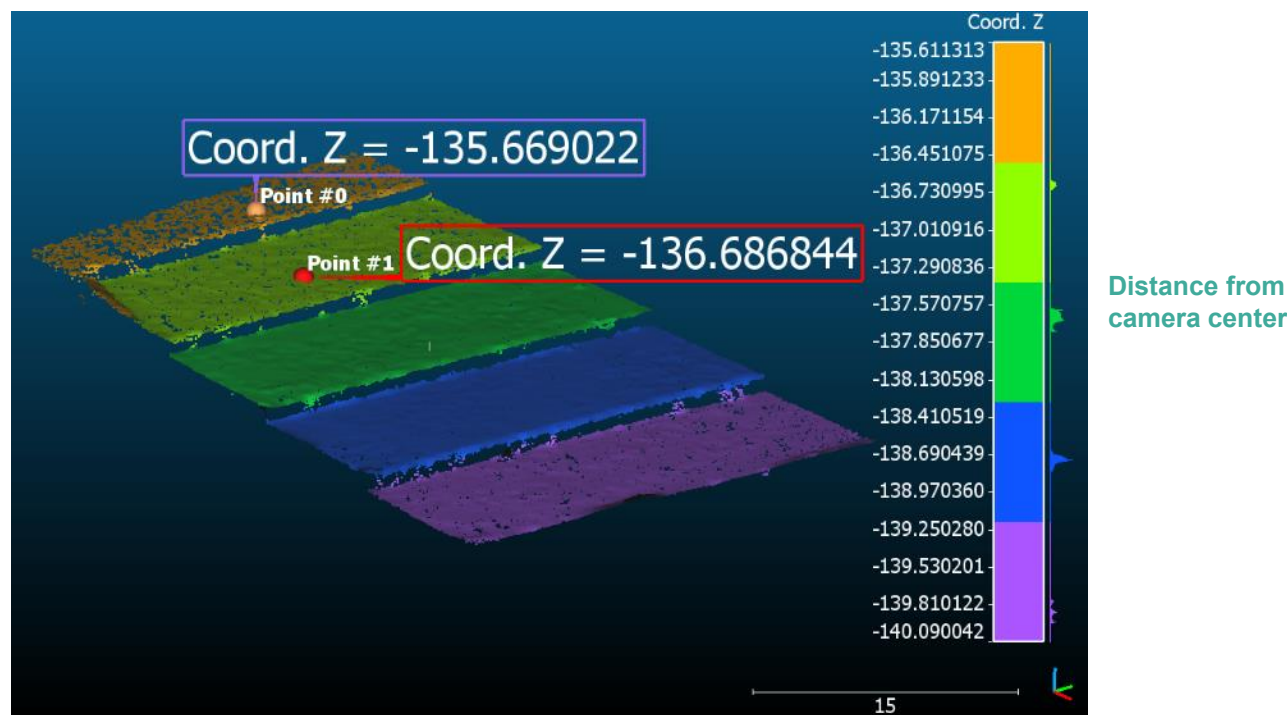
EXAMPLE: STAIRCASE – INPUT LIGHTFIELD STACK



CAD model of the 3d
printed model
staircase
(print tolerance
approx. 0.0615mm)



EXAMPLE: STAIRCASE – 3D RECONSTRUCTION



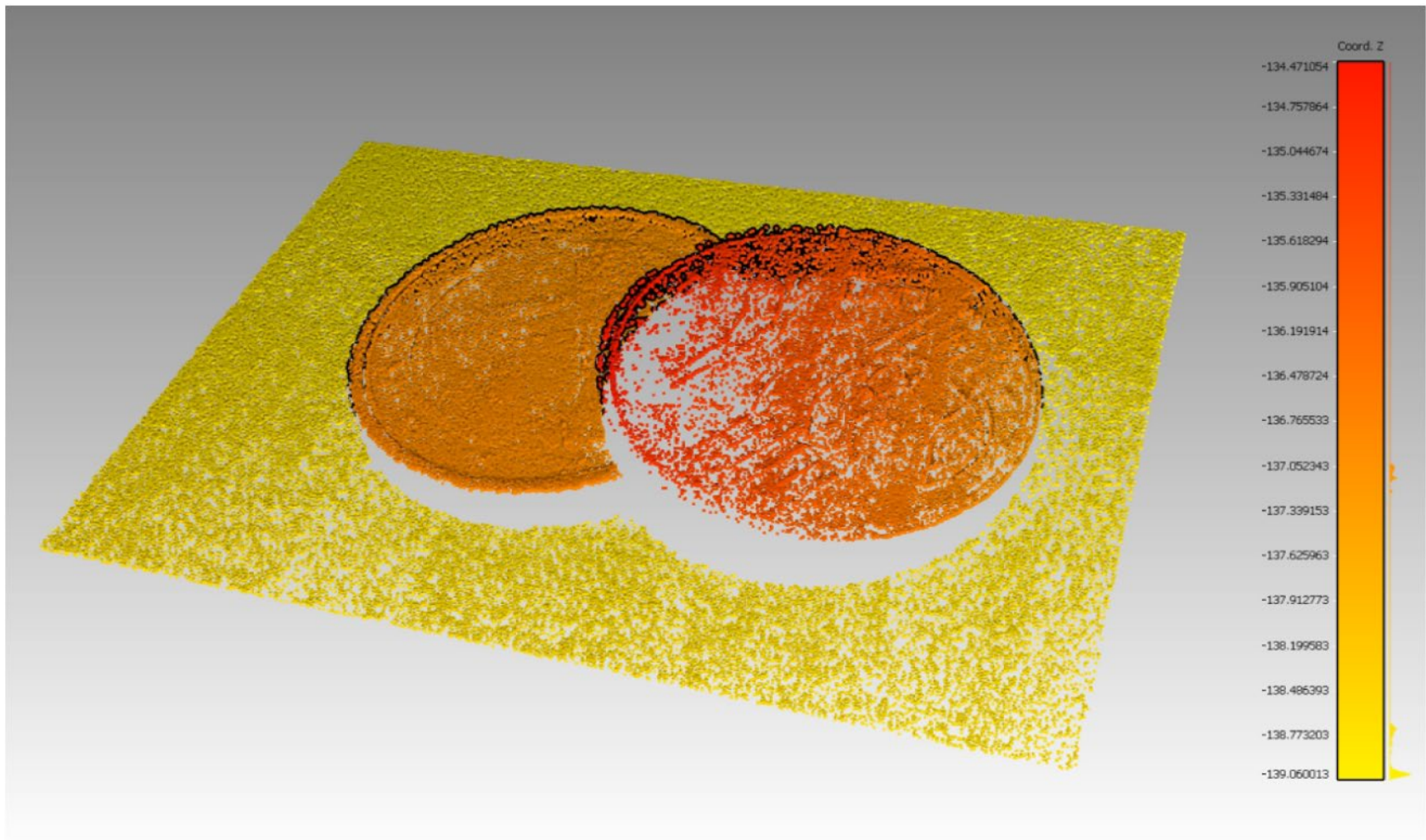
EXAMPLE: EURO CENT COINS – IMAGE STACK



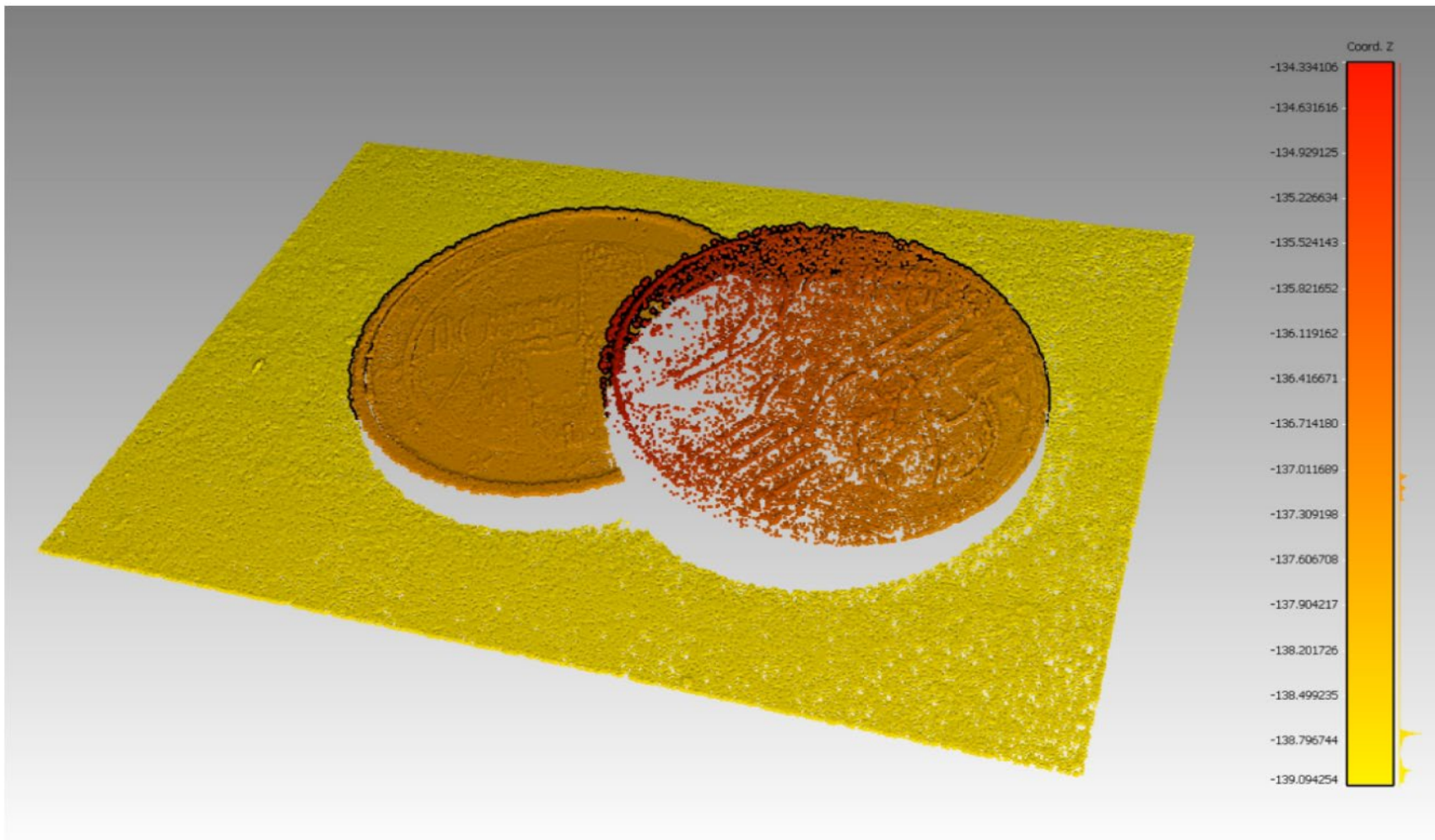
10 Euro Cent coin
Diameter 19.75mm
Thickness 1,93mm

2 Euro Cent coin
Diameter 18.75mm
Thickness 1,67mm

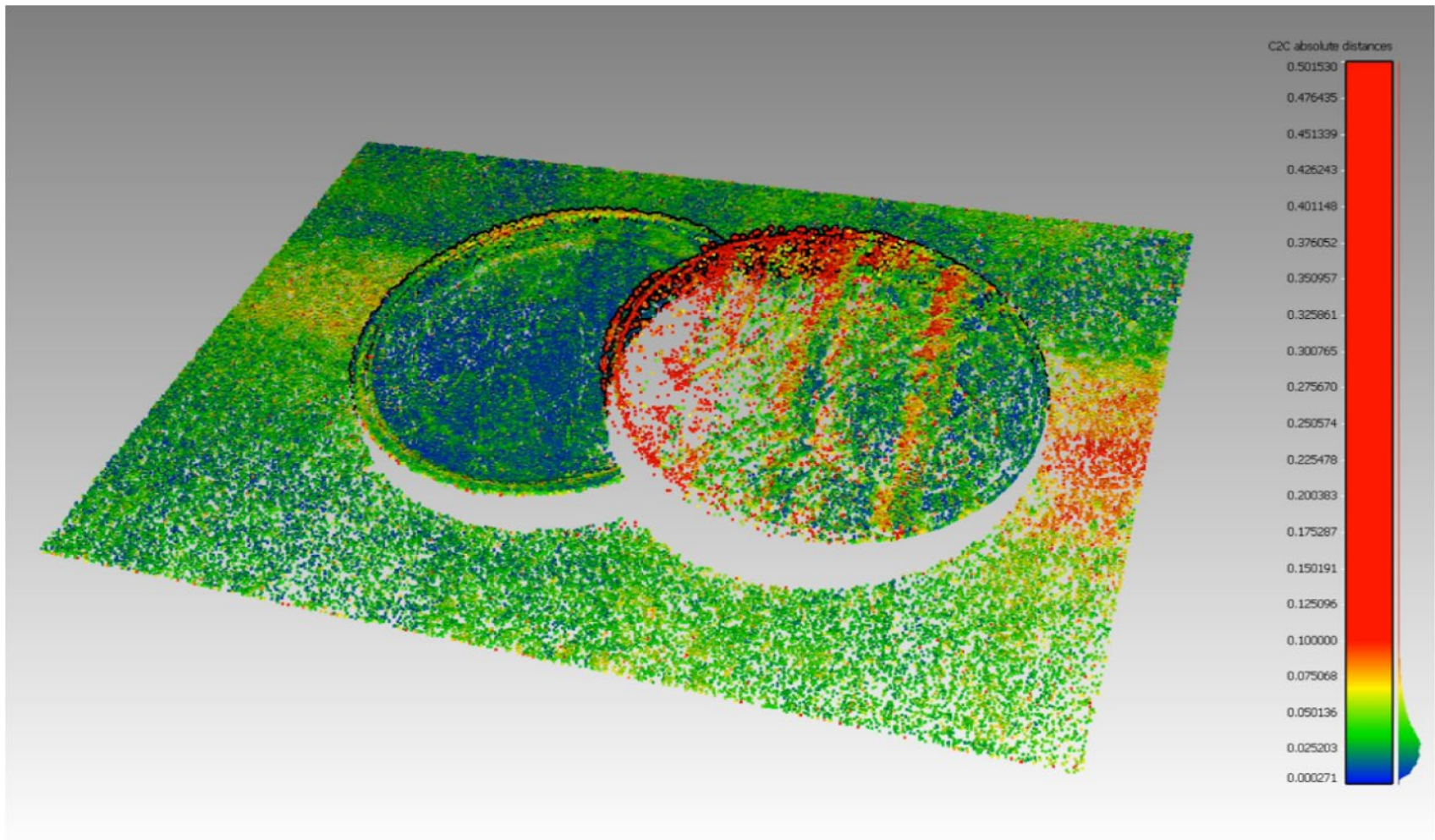
EXAMPLE: EURO CENT COINS - UNCALIBRATED



EXAMPLE: EURO CENT COINS - CALIBRATED



EXAMPLE: EURO CENT COINS – ERROR MEASURE

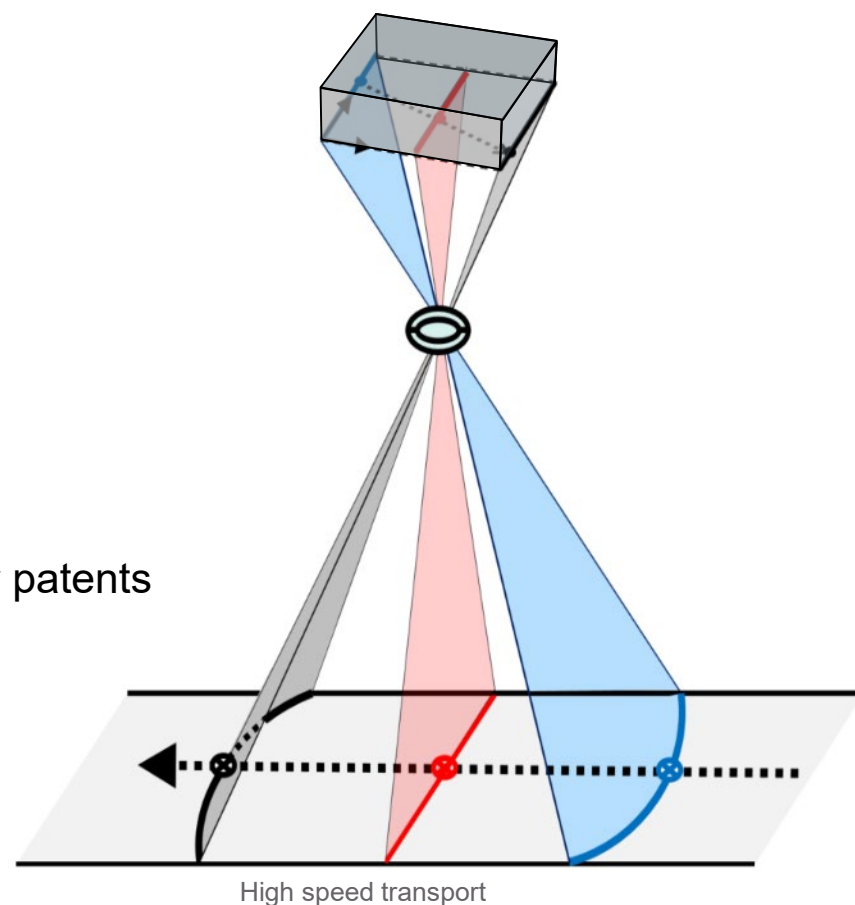


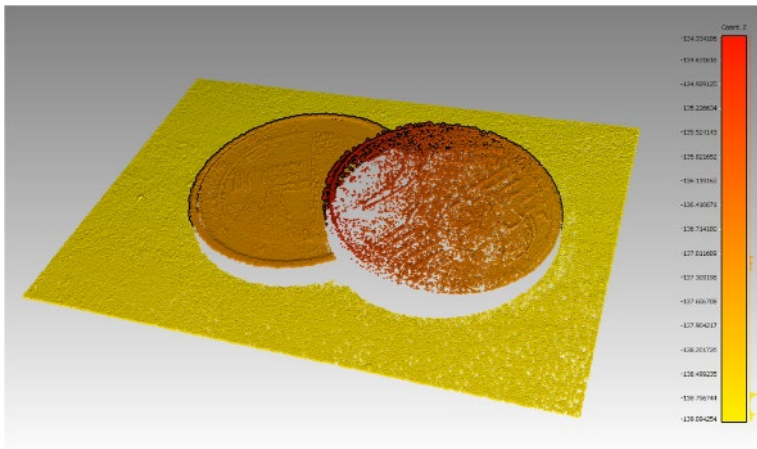
TAKE-HOME MESSAGE

New calibration method turns AIT's Inline Computational Imaging system, which uses a single multi-line scan camera to generate **3d light field** stacks into

- a measurement device in **μm -scale**
- at industrial inline **production speed**

For industrial applications, scientific work and our patents visit www.ait.ac.at/hpv





THANK YOU
FOR YOUR
ATTENTION!

Bernhard Blaschitz
bernhard.blaschitz@ait.ac.at